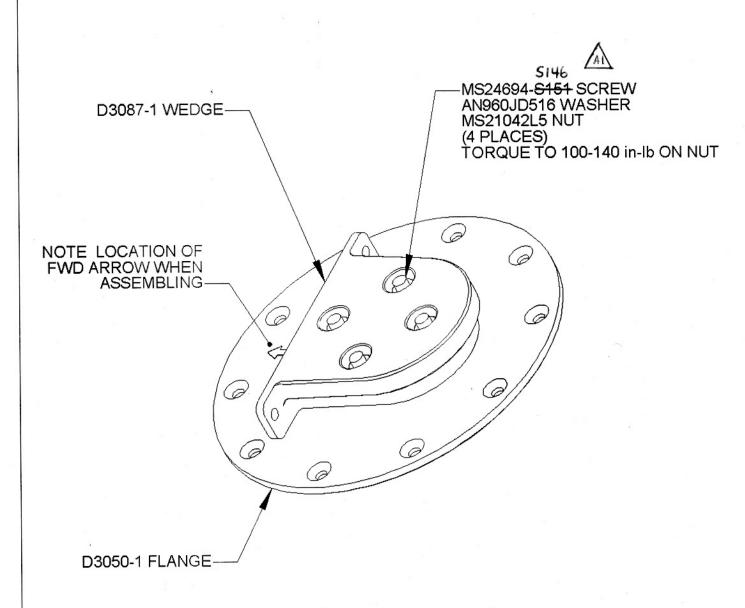


DESIGN	DESIGN P DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKE	D M	APPROVED/	DRAWING NO.	REV. A
	#	#	D3050	SHEET 1 OF 2
02.02.06			TITLE	SCALE
			WEDGE ASSEMBLY	1:2
Α	02.02.06		NEW ISSUE	
AI	0	2.04.11	CHANGE TO MSZ4694-5146 FO	OR D3087 Rev. B





D3050-041 WEDGE ASSEMBLY

 \circ 8 ⋖ SHEET 2 OF 2 REV. A SCALE 1:2 DART AEROSPACE LTD. 2.250 ± 0.005 6061-T6/T651/T6511 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8) C'SINK 0.645 x 100 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) PART IS SYMMETRIC ABOUT CENTERLINE (EXCEPT TEXT)
4) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
6) ALL DIMENSIONS ARE IN INCHES
7) ENGRAVE P/N IN THIS AREA USING 0.125 HIGH x 0.012 DEEP TEXT. INSCRIBE BATCH NUMBER USING 0.13 HIGH TEXT. 1.125 ± 0.005 WEDGE ASSEMBLY 0.000 +0.005(4 PLACES) ∅6.250 **0.323** 0/10/10 Φ DRAWING NO. D3050 0 0 α APPROVED DRAWN BY 0 \circ 02.02.06 2.250 ± 0.005 CHECKED DESIGN DATE 0 3 \mathfrak{C} THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMEN OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. 1.125 ± 0.005 COPYRIGHT @2002 BY DART AEROSPACE LTD. D3050-1 FLANGE 0 0 1) MATERIAL: Φ FROM CENTER CHAMFER 0.031 x 45° 0.292 (REF) CHAMFER 0.031 x 45° 0.080 ± 0.005 R_{0.010} 0.275 C'SINK 0.555 x 100° (10 PLACES EQUAL SPACING) **076.7** *⊕* **⊘7.000** 0 Ø Ø 0 0 0 0 ENGRAVE 0.675" LONG × 0.375" WIDE × 0.012 DEEP ARROW IN THIS AREA AS SHOWN. ENGRAVE "FWD" TEXT IN THIS AREA USING 0.125 HIGH × 0.012 DEEP TEXT. O) 0 Ø 0 Ø 0 7 ∞ \circ В ⋖